



# Respirable Crystalline Silica in a World of Lowered Limit Values

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# Sampling for dust

- The dangers of dusts were first recognized in mines and quarries
- Estimates of dust in the air were used to identify areas where controls were required
- *“The dust sample should be, as far as possible, representative of the air being breathed by the man at work ...”* Sampling of Dust in Mine Air, 1914

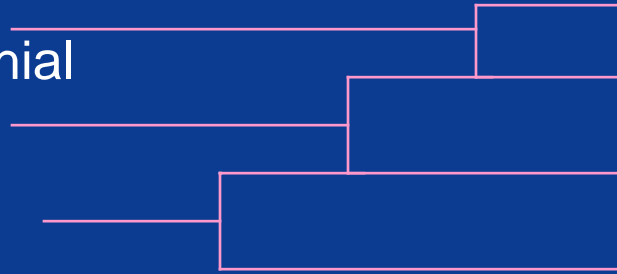


# Respiratory system

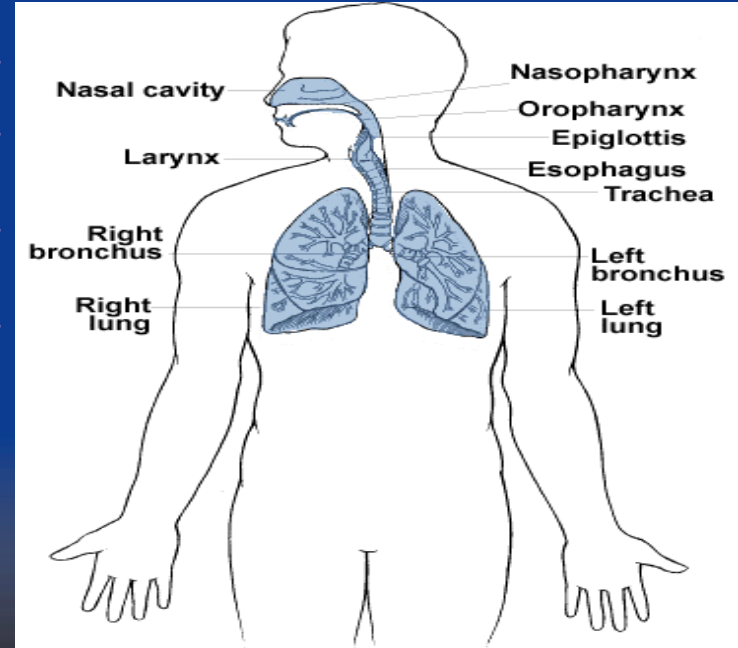
Nasopharyngeal  
Region

Tracheobronchial  
Region

Respirable  
Region



The deposition of particles in different regions of the lung has implications for disease – in the 1980's the International Organization for Standardization (ISO) published size distributions with relevance to health outcomes



# Size-selective sampling

- Particle size selective sampling is recommended based on penetration of particles to different airways regions BMRC as used in Europe, Africa, Canada, Australia, etc. was a curve of probability of penetration to the alveolar region with 50% probability for a particle of 5  $\mu\text{m}$  AED; while AEC/ACGIH convention used in USA had a 50% probability at 3.5  $\mu\text{m}$  AED
- ISO reconciled at 4  $\mu\text{m}$  AED, adopted by ACGIH and NIOSH, and now in the new Rule by OSHA

# Changing the standard

- New OSHA Rule uses ISO respirable convention
- Lower PEL 0.05 mg/m<sup>3</sup> with lower action level 0.025 mg/m<sup>3</sup> (AL is similar to ACGIH<sup>®</sup> TLV<sup>®</sup> published in 2006)
- Rule published March 25, 2016
  - ◆ Enforced in Construction September 23, 2017
  - ◆ Enforced in General Industry June 23, 2018
- June 30, 2023 MSHA announces proposed amendments to existing Rules to include PEL of 0.05 mg/m<sup>3</sup> in mining

# Major issue related to monitoring

- Much of the criticism of the Rule during the public comment period and hearings related to the ability of current measurement methods to meet the new limits
- The “official” sampling method operated at 1.7 Lpm for 8-hours collects just 20  $\mu\text{g}$  of RCS at the action level (and for practical purposes samples are often divided between morning and afternoon)
- NIOSH 7500 (XRD) gives a range of 20-200  $\mu\text{g}$

# So, can we monitor around the AL?

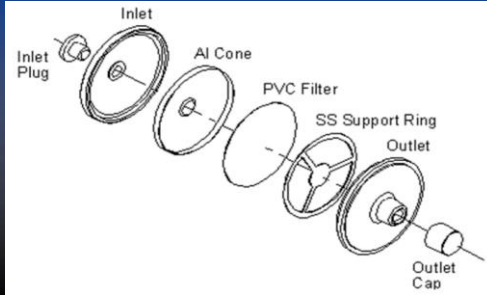
- Yes, but more attention needs to be paid to quality issues of sampling and analysis
- The “official” sampling method can be used by OSHA as their lab limit of detection (quantitative) is 10 µg (OSHA Method ID-142)
- Other labs can achieve the same using proper practices
- The new OSHA Rule requires use of an accredited lab



# Dorr-Oliver (nylon) cyclone

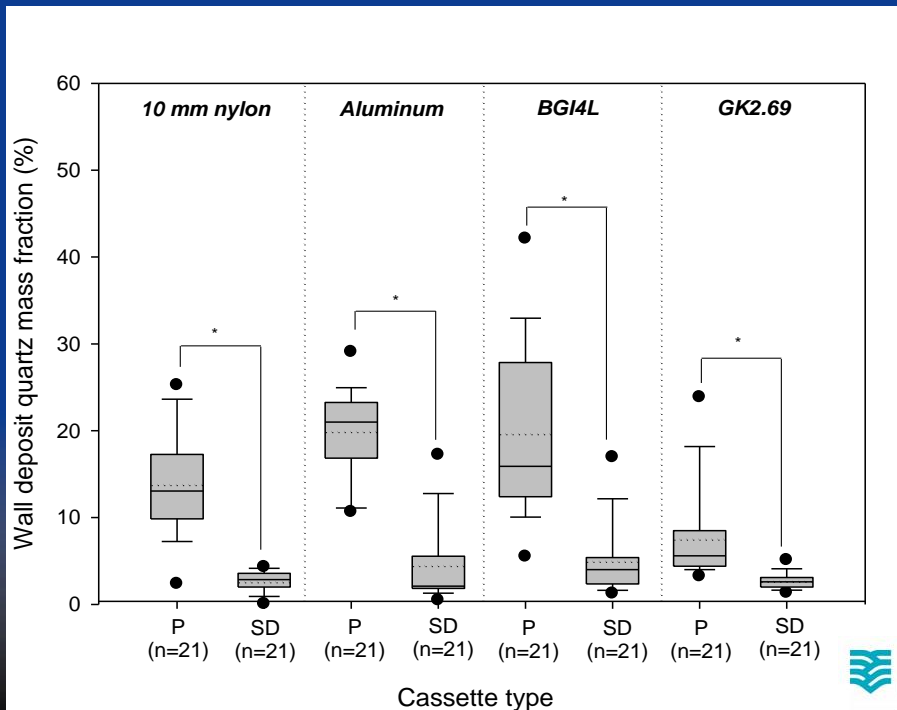


- Official OSHA and MSHA method
- Calibrated in 1994 by NIOSH to meet the ISO respirable convention
- OSHA Method ID142 LOQ:
  - 9.76  $\mu\text{g}/\text{sample}$  ( $12.0 \mu\text{g}/\text{m}^3$ ) quartz
  - 20.6  $\mu\text{g}/\text{sample}$  ( $25.2 \mu\text{g}/\text{m}^3$ ) cristobalite



Note unusual cassette design to capture all particles

# Quartz in coal dust deposited on walls of cassette for cyclones



- P: polystyrene cassettes
- SD: conductive (static-dissipative) polypropylene
- 95% of all samples had < 10% quartz on walls of SD cassettes

# Low flow-rate cyclones



“Aluminum”  
Zefon version



“Higgins-  
Dewell”  
Casella

GS-3 SKC, Inc

# High flow rate cyclone

GK2.69



BGI Inc., (now MESA Labs), size separation by cyclone, particle collection by 5 $\mu$ m pore size 37-mm PVC filter, flow rate 4.2 LPM (4.4 Lpm – NIOSH, but HSL showed both had similar low bias)  
Good compromise – increases sample with relatively lightweight pumps  
Does not need SD cassette (but recommended)

# Higher flow rate cyclones

FSP10

GSA, Neuss, Germany



Size-separation by cyclone, particle collection by 8  $\mu\text{m}$  pore size 37-mm PVC filter (5  $\mu\text{m}$  used by NIOSH), flow rate nominally 10 Lpm (for BMRC, but 11.2 Lpm found by NIOSH for ISO)

BGI GK 4.162 “RASCAL” (9Lpm), similar size & weight; both need heavy-duty pumps

# CIP-10

CIP10-R

Arelco ARC, France  
– particle collection  
by polyurethane  
foam, sampling flow  
rate nom. 10 Lpm,  
requires special  
calibration bench;  
technology different  
from cyclone



Calibration bench

# High flow rate cyclone calibrations

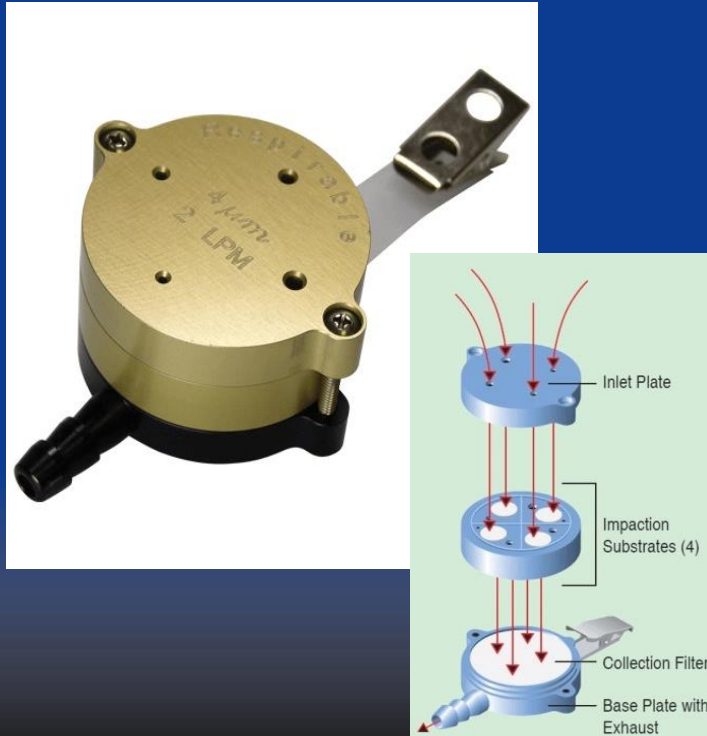
- NIOSH calibrations published
  - ◆ Lee T, et al. [2010] Performance of high flow-rate samplers for respirable particle collection. *Ann Occup Hyg*, 54: 697-709
  - ◆ Lee T, et al. [2012] Quartz measurement in coal dust with high flow rate samplers: Laboratory study. *Ann Occup Hyg* 56: 413-425
- Confirmed by the Health and Safety Laboratory (UK)
  - ◆ Stacey P, et al. [2014] Collection efficiencies of high flow-rate respirable samplers when measuring Arizona Road Dust and analysis of quartz by x-ray diffraction. *Ann Occup Hyg*, 58: 512-523
  - ◆ Lee T, et al. [2018] Laboratory comparison of new high flow rate respirable size-selective sampler. *JOEH* 15: 755-765

# Field studies too

- NIOSH collaboration with National University of Ireland (Galway), CPWR and UNIMIN Corporation
  - ◆ Lee T, et al. [2016]. Silica measurement with high flow rate respirable size selective samplers: A field study. *Ann Occup Hyg*, 60: 334-347
- No difference between high-flow and low-flow cyclones except many more non-detects with low-flow cyclones
- “*OSHA concludes these peer-reviewed studies, performed by NIOSH and HSE scientists, meet the highest standards for effective methods evaluation*” (OSHA 11/23/2015)

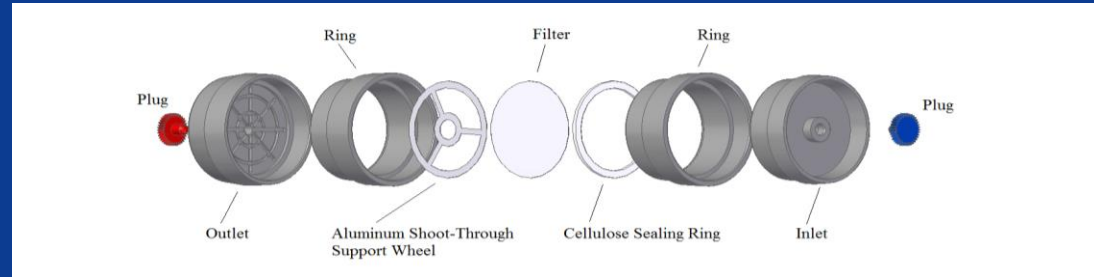
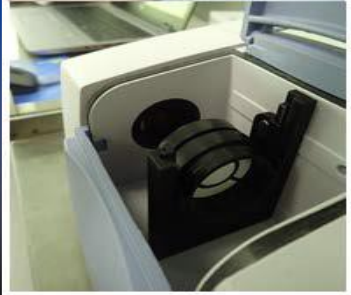


# Parallel Particle Impactors (PPI)



- SKC Inc. sampler uses impaction through four different orifices to closely match ISO respirable convention
- Particle collection by filter
- Different flow rates are available, but have not been evaluated for particle bounce in long sample times

# End-of-Shift (EoS) analysis



- Sample read by FTIR at end of shift
- Can be used with different cyclones
- Extensive work on correction for interfering minerals
- Mine-specific corrections are best



- Software developed by NIOSH processes raw FTIR data from field-based instruments and calculates an RCS mass and concentration for each sample
  - ◆ Agilent: Model Cary 360
  - ◆ Bruker: Model Alpha
  - ◆ Perkin-Elmer: Model Spectrum 2
  - ◆ Thermo Scientific: Model Nicolet iS5
- <https://www.cdc.gov/niosh/mining/works/coversheet2056.html>
- Emanuele Cauda
- (ecauda@cdc.gov)

# Direct-reading instruments

- Data from real-time monitoring of respirable dust levels can be combined with exposure mapping (e.g. from personal and/or area sampling) to assess employee exposures
  - ◆ provided that the data can be correlated with individual employee exposures and otherwise meet the requirements for objective data
- Percentage of silica in the dust must be known, or assumed to be 100% (but typically highly variable)

# Questions? Thank You

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