

Behind the green curtain

Adventures on the path of
critical mineral development

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CRIRSCO Minerals Reporting Colloquium
Perth Australia 5 September 2025



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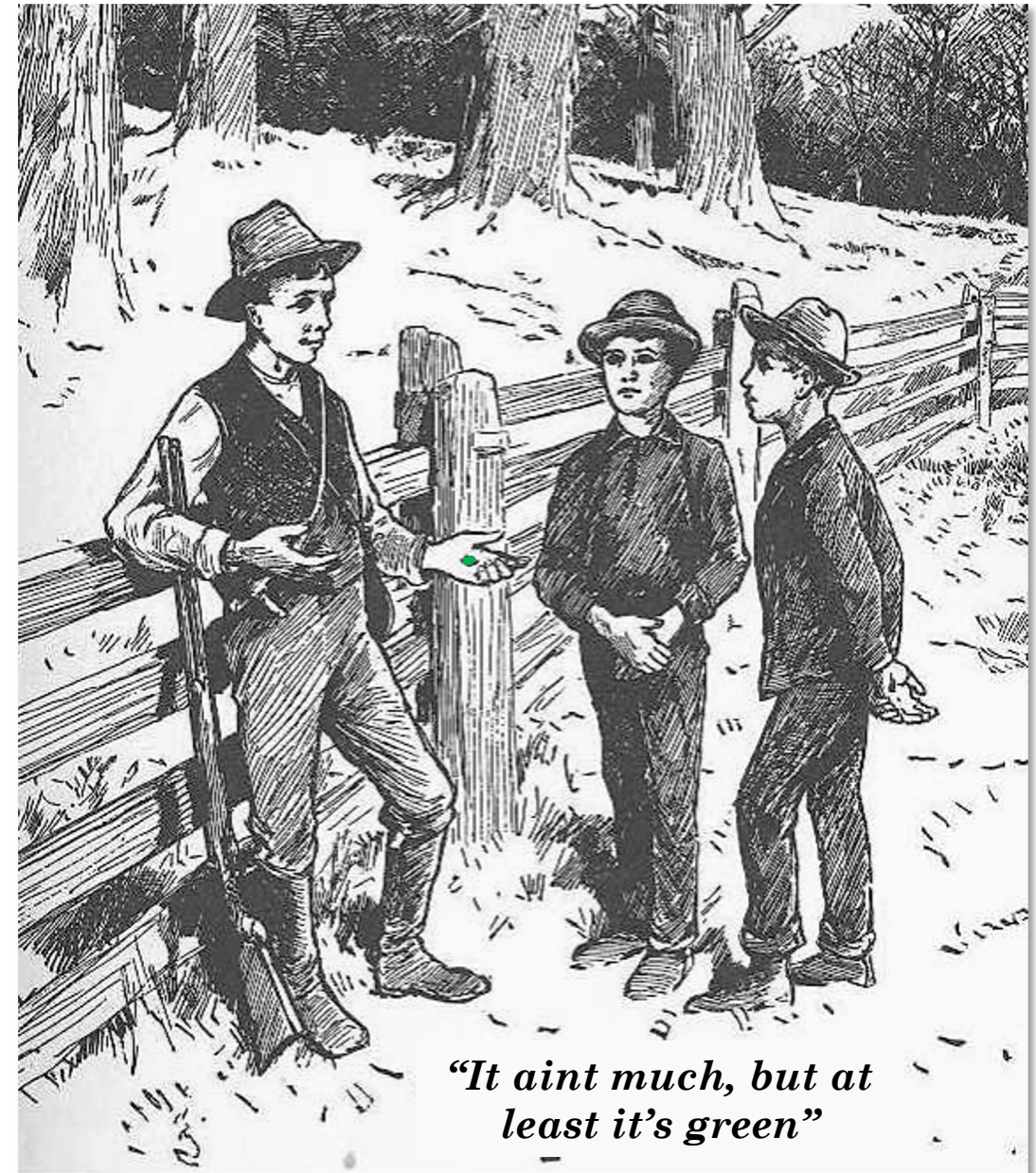
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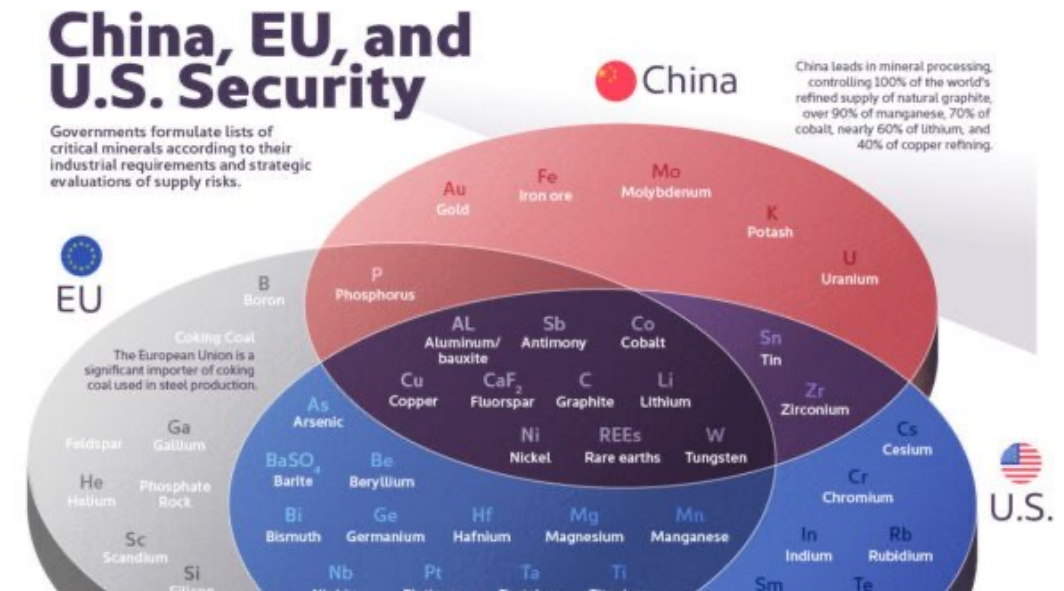
Critical Minerals: New Age

- **1st Lithium Boom Legacy (15 Years On)**
 - Sparked global excitement
 - Revealed more complex path of critical minerals vs. traditional metals
 - Novel hurdles arise: Financial, socio-environmental, regulatory
- **Understanding Gap?**
 - Has our grasp of these new mineral developments matched their technical/commercial complexities?
 - In truth these are specialty chemicals/engineered materials. Do we meet this reality from our commodity-based backgrounds?
- **Presentation Goal**
 - Spotlight a few key issues in this landscape
 - Spark discussion and have some fun while peeling back the "green curtain" to try find real sustainability



G for Geopolitics G for government

- **Western gov't push**
 - Funding bodies setup to try induce 'green' and critical mineral projects. Yay!
- **Key drivers**
 - geopolitical tensions
 - defence supply chain risks/national security
 - green transition 'PR'
- **Is it working? Is it smart enough?**
 - few projects built or advancing
 - minimal 'bang for buck' so far
 - throwing \$\$ at flashy but flawed projects
 - leaving unclosable funding gaps
- **Significant stakes**
 - wasteful spending stalls policy goals and real green transition
 - seek input from industry vets! Sharpen project choices & funding strategies



One example: Graphite

Traditionally sold by grade %C and flake size. Markets 1-2Mtpa in thousands of industrial uses: refractories, lubricants, pipeline seals, foundry facings, arc lamps, elec motor brushes, pencils etc. Deposit evaluation pretty simple...grade and size distribution. Resource estimation no problem.

Natural graphite producer (China)



Natural graphite concentrate (Ukraine)



%C by LECO and Similar



Mesh sized by Sieve

Graphite: battery volume king

New and biggest market – Li-ion battery anodes.

- **Dominant Role**

- Active anode material in Li-ion batteries
- Largest volume critical mineral

- **Critical Status**

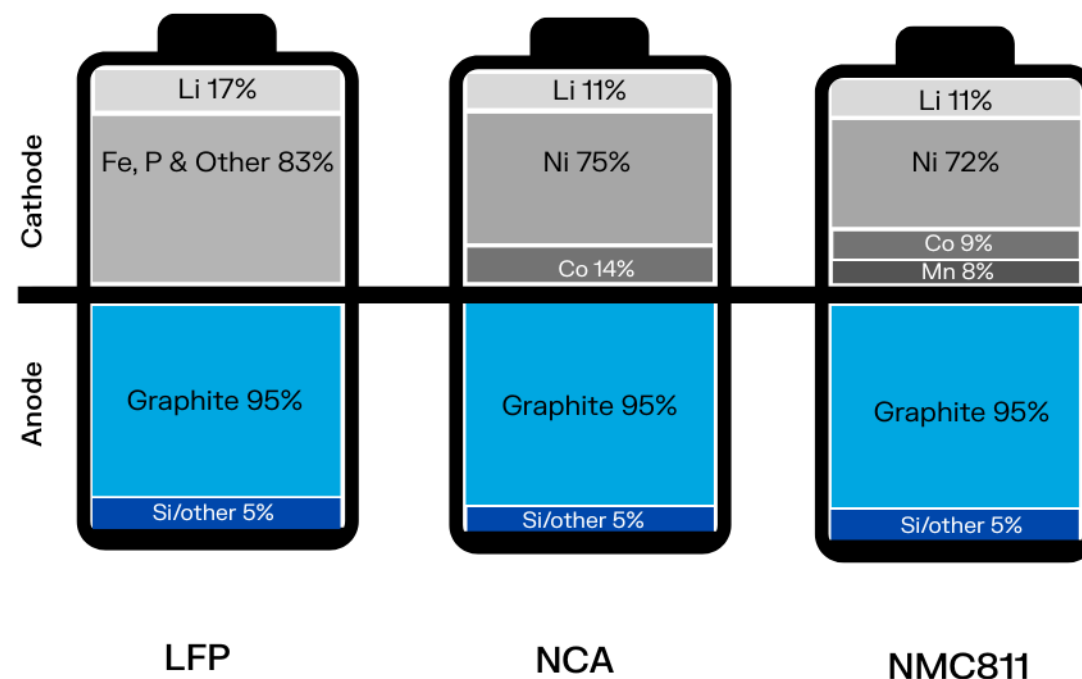
- Designated Critical & Strategic in USA/EU

- **Unique Traits**

- Not a metal! No purity-based specifications, needs long-term battery testing to qualify
- Mined *or* synthesised from fossil fuels (cokes, organic matter + heat/energy)

- **Development Challenges**

- Complex journey: Raw deposit → final product
- Economics hinge on final yield, not standard industrial metrics
- China subsidised and dominant supply



Graphite evaluation (for anode market)

After concentrate, a series of complex purification, shaping and coating steps with detailed assessment



Sub-ppm Elements

Food and pharmaceutical grade particle control and measurements

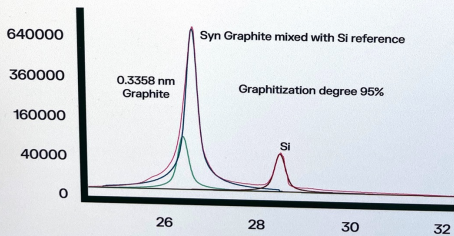
4. ELEMENTAL COMPOSITION

Monitoring the chemical composition and type/quantity of elemental impurities is crucial to ensure battery safety

Group →	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Period ↓	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	1	2																
2	3	4																
3	11	12																
4	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
5	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54
6	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
7	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104

5. CRYSTALLINE PHASE

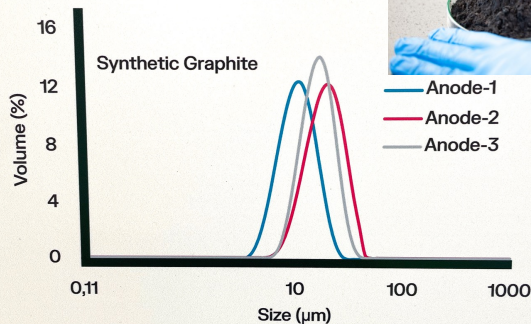
Crystalline phase and crystallite size are key attributes defining the energy storage capacity



Crystallinity (Raman, XRD)

1. PARTICLE SIZE

Fine control over particle size distribution plays an important role in the coating



2. PARTICLE SHAPE

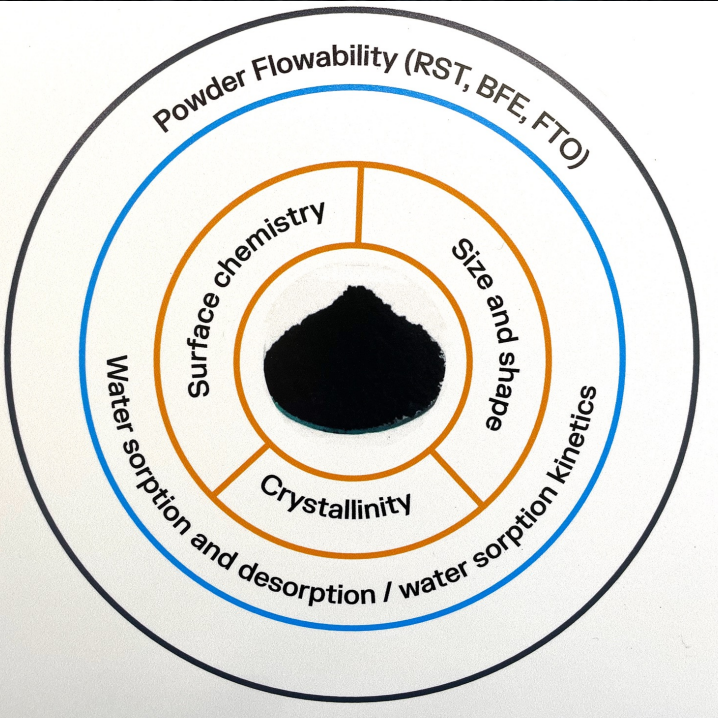
Particle shape influences critical parameters like electrode slurry rheology and packing density

3. SURFACE AREA

Surface area affects battery performance such as irreversible capacity and charging/discharging rates

BET and Porosity

Sphericity



Continued overleaf...

Continued... evaluation (Li-ion battery anode)

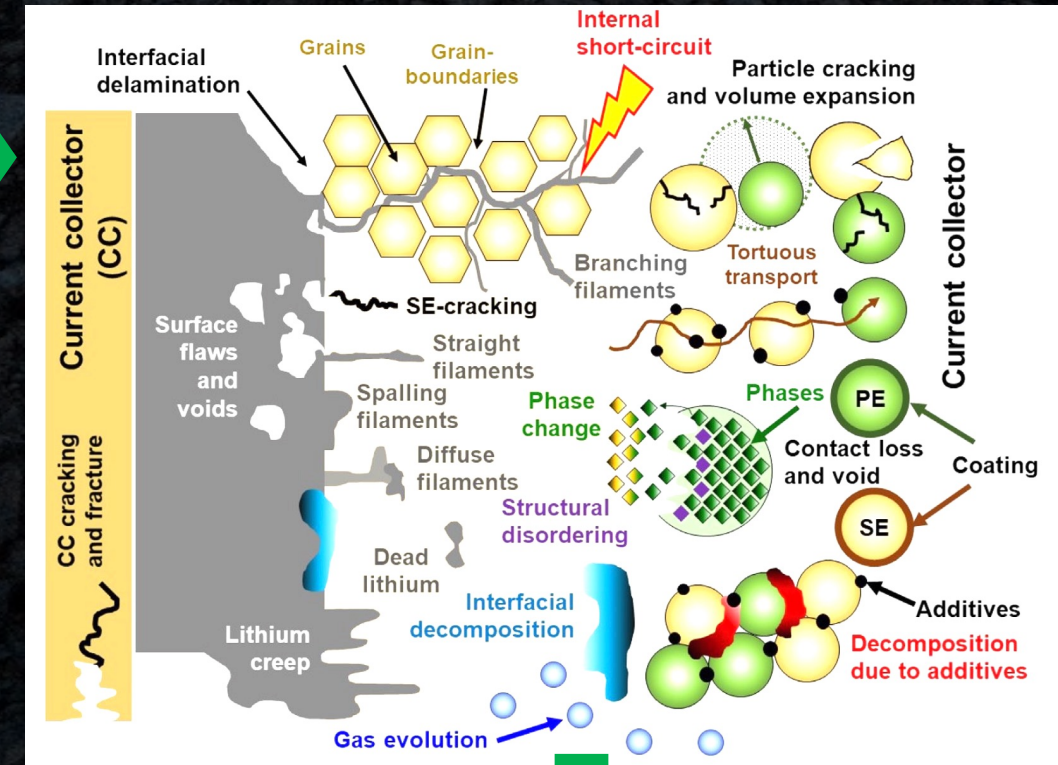
Electrochemical testing



Cell cycling 3 months to 1 year



Qualification for commerciality.
2-5 years monitoring failure factors.



Market if customer happy. Q: is grade of the deposit and 'basket price' very relevant if commercial levels electrochemical performance unknown?

Financing critical minerals

- **The nature of financing critical mineral projects is already very, very tough, but also faces:**
 - opaque, small markets with oligopolistic pricing
 - immature (and expensive) equity and debt providers
 - severe price volatility and lack of hedging options
 - Almost 0% debt provided to China competitors
- **Shrinking pool of resource equity investors**
 - don't like 10+ year development timelines
 - have growing choice of quick wins
(ETF, crypto, bio-stocks, token this/blockchain that)
- **New financing paradigm**
 - strategic partners + gov'n't aid is no longer optional, but necessary, just to level playing field



The ESG trap

- **Western Developers' Burden**
 - Strict ESG compliance for operations, stakeholder alignment, investment eligibility
- **Customers' Reality (OEMs/Battery Makers)**
 - Prioritise lowest cost over clean sourcing
eg. Tesla's \$5B Indonesia nickel deal
- **Unintended Consequences of Even Tighter ESG**
 - Reduces new projects by eroding competitiveness
 - Perpetuates "dirty" supply chains
- **A Path Forward**
 - Impose stronger regulations on *customers*, not just developers, and make them effective, fast
eg, CFC's in refrigeration
 - Customers: find ways to help/time for some courage!



If we want to build Emerald Cities

We must keep learning the path,
and unite smarts with courage and heart

**Project
Developer**

**Capital
Markets**

OEMs

Government

